



## 3000 series

bottle filling machines  
rinsers-fillers-cappers



## 3000 Series - a flexible choice

The modular system of the 3000 Series allows it to cater to the most diversified needs within bottle-filling, sterilization and closing. The series proves itself as a competitive choice, no matter if it is a low- or high-capacity requirement, or if the requirement is for an ultra clean or standard hygiene level.

Automated cleaning systems for CIP and the surfaces of the product-zone are activated by the flick of a switch, without any manual involvement of the operator.

Intelligent change-parts are offered as protection against operator errors during changeover. Even on the largest machines, changeover is performed in less than 20 minutes.

The series allows you to build a complete line, catering to your production needs from where the processing ends until your bottles are filled, sealed, boxed and palletized.



## APPLICATIONS

### FOOD

Peanut Butter  
Edible Oil  
Mayonnaise  
Salad Dressing  
Ketchup

### DAIRY

Fresh Milk  
Drinking Yoghurt  
Cream  
Sterimilk  
ESL

### BEVERAGE

Mineral Water  
Fruit Juice  
Energy Drinks  
Wine  
CSD

### INDUSTRIAL

Motor Oil  
Detergents  
Lubricants

### COSMETIC

Shampoo  
Liquid Soap  
Cleansers  
Lotions

# Nett-Weigh Rotary Filler Capper Range

## FEATURES AND FUNCTIONS

- Pressurised supply system and a continually variable flowrate filling valve achieve high production capacity with low foam generation.
- Utilizes starwheels for transfer of the bottle between the sections, allowing it to run more than one bottle size on the machine, eliminating long changeover times due to the simplicity of the design.
- The continuous variable flow control valve promotes non-contact non-drip filling, creating a hygienic filling environment and minimizing characteristics foaming.
- Highly effective closed loop automated CIP system cleaning the machine under pressure making sure that all product contact components are thoroughly cleaned.
- With the newly designed filling valve the net weigh filler enables clients to achieve a very precise filling weight with 1g accuracy making it more cost effective by minimizing product give away.



## CUSTOMER BENEFITS

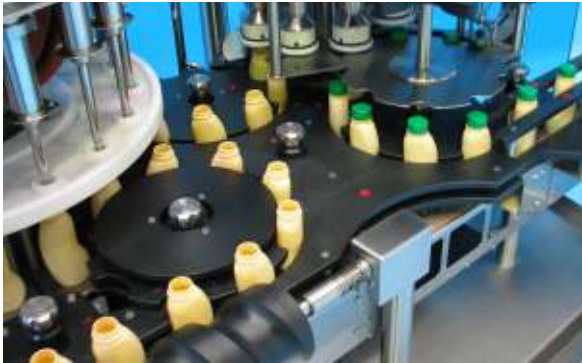
- Filling Accuracy
- Non-contact filling (clean)
- Setup time for different volumes
- Non-contact setup for different volumes
- Quality control - continuous weight checking/reject system
- Ultra Clean



# Rotary Bottle Fillers

## CUSTOMER BENEFITS

- Quick release changeparts for short production changeovers.
- Smooth handling of containers (bottom or neck handling).
- Low maintenance and down time.
- High levels of SIP and CIP to ensure optimal levels of hygiene.
- No Container / No Fill feature to minimize product waste.
- Production friendly operation from base mounted control panel.
- A safe working environment ensured by full safety guarding which conforms to international safety standards.
- Various capping options.



## OPTIONS

- Container and Cap Rinsers
- Fully Automated CIP Systems with CIP-able Filling Nozzles
- Clean Room with HEPA filters
- Container Divert / Reject System
- Backup Sensor to Manage Line Control
- Nitrogen Dosing System.

## OPERATING SPEEDS

Speed of 1,500 BPH to 48,000 BPH are achievable. Final speeds are determined by product viscosity, filling temperatures and foaming characteristics, as well as container design and neck opening.

## MACHINE EXAMPLES



# Linear Bottle Fillers

## FEATURES AND FUNCTIONS

- The filler can handle a large range of bottle sizes and most flowable products. The machine is designed for use by a single operator.
- Easily adjustable settings allow for a simple, fast changeover between different bottle types.
- The filling procedure is as follows. Containers enter the machine on the conveyor, the filling valves are then lowered into the necks of the container where a precise amount of product is pumped into the container. The containers are then released, and the next cycle begins.
- The filling volume is easily set for each individual valve.
- The filling valve height can be easily adjusted.
- A full CIP system is available.
- The filling speed is adjustable from the front panel.
- The machine is manufactured from stainless steel for exceptional hygiene and durability.
- All parameters are accessible from the touch screen interface.



## OPERATING SPEEDS

Speed of 450 BPH to 3,900 BPH are achievable. Final speeds are determined by product viscosity, filling temperatures and foaming characteristics; as well as container design and neck opening.

## MACHINE EXAMPLES



# Bottle and Cap Unscramblers

## BOTTLE UNSCRABLERS

- The unscrambler is designed in stainless steel and can handle a large range of bottle sizes and types.
- The machines are fully automatic and designed with a large bottle hopper and elevator. An adjustment mechanism allows for fast changeovers between different bottle types by simply performing minor adjustments without the need to replace any parts on the machine.
- The operating procedure is as follows. The bottles are transferred from the large bottle hopper onto a rotating disc where the bottles are oriented for base- or neck leading transfer into the unscrambler.
- Misaligned bottles are simply diverted back to the rotating disc through the infeed bumper and the aligned bottles are transferred back through the infeed belt.
- On the infeed belt, a hooking mechanism orientates the neck leading bottles to base leading orientation. The base leading bottles simply push through under the hooking mechanism.
- A series of side transfer belts lift the bottles into an upright position, ready for discharge from the machine. This discharge conveyor can feed bottles for base- or neck handling, i.e. to airveyor.
- The discharge conveyor speed is synchronized with the unscrambler speed and the unscrambler speed is controlled entirely by the downstream demand for bottles. The bottles are handled very gently with no damage to the bottle surface.

## CAP UNSCRABLERS

- Can achieve output of up to 700 caps per minute
- Low maintenance
- Easy, gentle handling of caps to reduce damage
- Less action in filling area making filler more accessible
- Combination of traditional cap unscrambler and cap feeding elevator
- Improved cap storage area
- Easy to combine with cap sterilization unit
- Can handle all size flat screw caps ranging from 28mm up to 70mm

## MACHINE EXAMPLES



## End of Line Solution to be integrated with 3000 Series machines

Trepko Group offers a wide range of equipment supporting the process of packaging and ensure automation of the line.

3000 Series with 710 and 730 Machines for packaging into cartons and for the shrink wrapping



740 Series Palletising System





#### **Scandinavia**

Trepko A/S  
Energivej 30  
2750 Ballerup  
Denmark  
Phone: +45 43 99 22 44  
E-mail: [trepko@trepko.dk](mailto:trepko@trepko.dk)

#### **Central & Eastern Europe**

Trepko S.A.  
ul. Roosevelta 116  
62-200 Gniezno  
Poland  
Phone + 48 61 426 50 41  
E-mail: [info@trepko.pl](mailto:info@trepko.pl)

#### **Aseptic Machines**

Trepko S.A.  
branch Świerklany  
44-266 Świerklany  
ul. Przemysłowa 1  
Poland  
Phone +48 32 4302476  
E-mail: [info@trepko.pl](mailto:info@trepko.pl)

#### **Brazil**

Trepko do Brasil Ltda  
Rua Brasholanda, 240  
Pinhais, Paraná  
Zip code 83322-070  
BRAZIL  
Phone +55 41 3513-5100  
E-mail: [vendas@trepko.com.br](mailto:vendas@trepko.com.br)

#### **DACH**

Trepko A/S  
Regional Office  
Hinterbacher Str 1.  
D-87439 Kempten/ Germany  
Phone: +49 831 527 123 58  
Mobile.: +49 151 434 099 30  
E-mail: [tesma@trepko.com](mailto:tesma@trepko.com)

#### **Great Britain, Ireland, Australia and New Zealand**

Trepko UK Limited  
Marshall Way  
Heapham Road Ind. Estate  
Gainsborough, Lincolnshire  
Great Britain, DN21 1GD  
Phone +44 1427 612244  
E-mail: [info@trepko.co.uk](mailto:info@trepko.co.uk)

#### **Latin & North Africa**

Trepko Inc.  
5903 Johns Rd.  
Tampa, FL, 33634  
USA  
Phone +1 813 443 0794  
E-mail: [salesusa@trepko.com](mailto:salesusa@trepko.com)

#### **Sub-Saharan Africa**

Trepko / Filmatic  
130 Jan van Riebeeck Drive  
Paarl, Western Cape, 7646  
SOUTH AFRICA  
Phone +27 (0) 21 862 2192  
E-mail: [sales@filmatic.com](mailto:sales@filmatic.com)

#### **Middle East, North Africa**

Trepko A/S  
Regional Office  
Andrew Kamel  
Area Sales Director  
KAIR – EGYPT  
Phone +20 100 015 1378  
E-mail: [afk@trepko.dk](mailto:afk@trepko.dk)

Worldwide supplier  
of filling/packaging machines 

[info@trepko.com](mailto:info@trepko.com)  
[www.trepko.com](http://www.trepko.com)